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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
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JONES, TULLAR & COOPER, P.C. P.O. Box 2266 Eads Station			EXAMINER	
			FLANDRO, RYAN M	
Arlington, VA	22202		ART UNIT	PAPER NUMBER
			3679	<i>i</i> -
			DATE MAILED: 05/08/2003	10

Please find below and/or attached an Office communication concerning this application or proceeding.

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. Extresions of time may be available under the periodical of 37 CPR 1.136(a). In re-event, however, may a reply be timely filled If the period for reply apecified above, the maximus disturbly predict all split and the period for reply apecified above, the maximus disturbly predict all split and the period for reply apecified above, the maximus disturbly predict apply and will reply Kill (b) predict from the making date of this communication. Falsure to reply within the set or extended period for reply will, by a studie, cause the application to become ABANDONED (35 U.S.C. § 135). Any reply received by the Office late than three months after the making date of this communication, even if timely filed, may reduce any Status 1)[X] Responsive to communication(s) filled on 0.5 February 2003. 2a) This action is FINAL. 2b)[X] This action is non-final. 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merrits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. Disposition of Claims 4)[X] Claim(s) 1.2.5.15.18 and 28-30 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5)[X] Claim(s) 1.2.5.15.18 and 28-30 is/are rejected. 7)[X] Claim(s) 1.2.5.15.18 and 28-30 is/are rejected. 7)[X] Claim(s) 1.2.5.15.18 and 28-30 is/are rejected. 7)[X] The specification is objected to by the Examiner. Application Papers 9)[X] The specification is objected to by the Examiner. Application Papers 9)[X] The oath or declaration is objected to by the Examiner. If approved, corrected drawings are required in reply to this Office action. 11) The proposed drawing correction filed on is reply to this Office action. 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). 13)[X] Acknowledgment is made of a claim for foreign priority under	"	Application No.	Applicant(s)	1-7
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Period for Reply A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. Extraorises of time may be available under the provisions of 37 CPR 1 136(a). In or event, however, may a reply be timely filed after \$18 (b) MONTH form the mailing date of this communication. If the period for reply superiod above is less than thirt (30) days, it is distillated in the statistic or previous of the provision of 37 CPR 1 136(a). In or event, however, may a reply be timely filed after \$18 (b) MONTH form the mailing date or lists communication. False to reply within the set or extended period for reply will by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply recorded by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any examined patient term adjustment. See 37 CPR 1.704(b). Status 1) ☑ Responsive to communication(s) filled on <i>QS February 2003</i> . 2a) ☑ This action is FINAL. 2b) ☑ This action is FINAL. 2b) ☑ This action is FinAL. 2b) ☑ This action is finApplication is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. Disposition of Claims 4) ☑ Claim(s) 1.2.5.15.18 and 28-30 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) ☑ Claim(s) 1.2.5.15.18 and 28-30 is/are rejected. 7) ☐ Claim(s) is/are allowed. 6) ☑ Claim(s) is/are allowed. 7) ☐ Claim(s) is/are allowed. 8) ☐ Claim(s) are subject to restriction and/or election requirement. Application Papers 9) ☑ The specification is objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CPR 1.85(a). 11) ☐ The oath or declaration is objected to by the Examiner. Priority under 35 U.S.C. § 119 and 120 13) ☐ Acknowledgment is made of a claim for for	Office Action Summary	Examiner	Art Unit	\mathcal{T}
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13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).	12) The oath or declaration is objected to by the Exa	aminer.		
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•	application from the International Bur	eau (PCT Rule 17.2(a)).		
	14) Acknowledgment is made of a claim for domestic	priority under 35 U.S.C. § 119(e) (to a provisional application	n).
 a) ☐ The translation of the foreign language provisional application has been received. 15)☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121. 	, 	• •		
Attachment(s)				
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s) 4) Interview Summary (PTO-413) Paper No(s) 5) Notice of Informal Patent Application (PTO-152) 6) Other:	2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	5) Notice of Informal		

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DETAILED ACTION

Specification

- 1. The disclosure is objected to because of the following informalities:
 - a. Recitation of "4,000"" at page 15 line 8 should be changed to read "4.000"" by replacing the comma with a period;
 - b. The use of the trademark "Seallube" has been noted in this application (page 17 line 15, page 18 line 22, and page 25 line 11). It should be capitalized wherever it appears and be accompanied by the generic terminology. Although the use of trademarks is permissible in patent applications, the proprietary nature of the marks should be respected and every effort made to prevent their use in any manner which might adversely affect their validity as trademarks; and
 - c. The word "these" at page 22 line 21 should be capitalized since it begins a sentence.
 - d. Appropriate correction is required.

Information Disclosure Statement

2. Applicant is advised that 37 CFR 1.98(a)(2) requires a legible copy of each U.S. and foreign patent; each publication or that portion which caused it to be listed; and all other information or that portion which caused it to be listed. The information disclosure statement filed 21 December 2001 complied with the aforementioned provision and the Examiner considered such references, but the references referred to therein have been separated from the

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application file. The Examiner respectfully requests that the Applicant submit new copies of those references along with any response to this action in order to complete the file.

Claim Objections

3. In light of Applicant's Amendment filed 05 February 2003, the objections to claims 15, 18 and 28 set forth in the previous Office action (paper no. 7) are hereby withdrawn.

- 4. Claim 1 is objected to because of the following informalities:
 - e. Recitation of "the male and female threaded sections are threadedly inserted to preselected penetrations in the coupler" is unclear because the female threaded section is integral with the coupler and, therefore, cannot be "threadedly inserted" in the coupler to a preselected penetration.
 - f. Appropriate correction is required.

Claim Rejections - 35 USC § 112

- 5. The following is a quotation of the second paragraph of 35 U.S.C. 112:
 - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 6. The rejection of claims 2,15, and 28-30 are hereby withdrawn in light of Applicant's arguments in the Amendment filed 05 February 2003 (paper no. 9, pages 5-6).

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7. Claims 18, 28, 29, and 30 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

- a. Claims 18 and 28. Again, the Examiner stresses that the recitation of "API standards" and "manufacturer's specifications" renders the claims indefinite. Where a government or industry standard is used in a claim as a limitation, the claim does not comply with the requirements of 35 U.S.C. §112, second paragraph, because the claim scope is uncertain since standards are subject to change over time. In order to overcome this rejection, the effective date of the standard applied should be included in the specification (no new matter can be entered). Applicant is also encouraged to file a copy of the standard, (excerpts of the applicable portions are acceptable), via an information disclosure statement filed in accordance with 37 CFR 1.97 and 1.98.
- b. Claims 18, 28, 29, and 30. Recitation in claims 18 and 28 that "the end regions of the coupling are in compression coextensive with the pin neck regions and the center region of the coupling is in tension coextensive with the torque disk" renders the claims indefinite because it is unclear how a rigid body can be in compression and tension at the same time in different regions along the same axial direction. Similarly, recitation in claim 29 that there is "compressive contact forces between the pin end shoulders and coupling end areas and pin thread end areas and the torque disk, and tension forces in pin neck areas and in the mid region of the sleeve coupling" renders the claim indefinite for the same reason set forth for claims 18 and 28. Claim 30 depends from claim 29 and is therefore rejected on the same grounds.

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Claim Rejections - 35 USC § 103

- 8. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 9. Claims 1, 2, 5, 15, 18, 28, 29, and 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Palone (US 3,859,503) in view of McCullough (US 1,851,714).
 - a. Claim 1. Palone shows a common connection for sucker rods used in strings in petroleum wells comprising a pair of sucker rods 36, each having a pin end 44 with a flat traverse end face and at least an adjacent male threaded section; a coupler 40 having at least two interior female threaded sections 40A, 40B receiving the male threaded sections of the pin ends 44, wherein the pin ends 44 of the sucker rods 36 include coupler end engagement members spaced apart from the end faces (see figure 2).
 - i. Palone does not expressly disclose that the pin ends are dimensioned in length relative to the coupler to provide compressional loading forces between opposing end faces of the pin ends when the male and female threaded sections are matingly inserted to preselected penetrations in the coupler past engagement of the coupler engagement members with the coupler ends.
 - ii. McCullough, however, teaches coupler ends **34**, **35** dimensioned in length relative to a double ended pin **36** to provide compressional loading forces between opposing end faces of the coupler ends **34**, **35** when the male and female threaded sections are matingly inserted to preselected penetrations in the coupler ends **34**,

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35 (see figures 1, 5, 6; column 1 line 42 – column 2 line 54; column 2 line 95 – column 3 line 2; column 5 lines 34-39; column 5 line 61- column 6 line 75; column 6 lines 109-114; column 6 line 130 – column 7 line 20). McCullough teaches such construction to provide more uniform loading throughout the connection, thereby reducing fatigue failure and extending the life of the connection (column 2 lines 77-81).

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- iii. Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made modify the connection of Palone by dimensioning the pin end length relative to the coupler to provide compressional loading forces between opposing end faces of the pin ends in order to reduce fatigue failure in the connection as taught by McCullough.
- b. Claim 2. The combination of Palone and McCullough, as applied to claim 1 above, includes the preselected penetration for each pin end being to a chosen displacement beyond insertion to a hand tight plane, whereby lengths of the pin end sections from the end faces are in compression and coextensive lengths of the coupler are in tension and the mating threads lock under prestress to inhibit relative movement (see McCullough figures 1, 5, 6; column 1 lines 28-31; column 5 lines 34-39; column 5 line 60 column 6 line 75; column 6 lines 110-114).
- c. Claim 5. The combination of Palone and McCullough further includes a torque washer **52** of a selected axial dimension with flat transverse sides and disposed centrally in the coupler **40** between the pin end **44** faces and engaged on each side by the flat end faces of the pin ends **44** (see palont figure 2).

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- d. Claim 15. The combination of Palone and McCullough, as applied above, includes a fatigue-resistant combination for interconnecting sucker rods 36 into a sucker rod string by joining opposing pin ends 44 with a coupler 40, comprising a cylindrical coupler 40 having an interior axial bore and a central region with female threaded sections 40A, 40B at least on each axial side of the central region; a torque element 52 of a selected axial length disposed in the central region of the coupler 40 and having transverse end faces; a pair of pin ends 44 of sucker rods 36 engaged in the axial bore of the coupler 40 from opposite ends thereof; the pin ends 44 having flat end faces and adjacent male thread sections that are each matingly engaged into a female threaded section 40A, 40B of the coupler 40, the end faces of the pin ends 36 engaging the opposite end faces of the torque element 52 to stress at least portions of the male thread sections of the pin ends 44 in compression (see McCullough) and associated portions of the coupler 40 in tension when the pin ends 44 are engaged in the coupler 40 to a displacement past a hand tight plane (see subparagraphs 8(a)(i-iii) above).
- e. Claim 18. The combination of Palone and McCullough, as applied above, includes a connection for sucker rods 36 used in pumping in oil well installations, comprising a sleeve coupling 40 with an interior female threaded surface 40A, 40B and tensioned in accordance with API specifications (see McCullough column 1) and having end walls of given radial dimension; a pair of sucker rod pin ends 44, each threaded into the coupling 40 from a different end, each of the pin ends 44 having a male threaded end portion with an end face transverse to the longitudinal axis of the rod 36, a transverse shoulder 42 spaced from the end plane by a pre-stress dimension, and an undercut pin neck between

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the root thread of the male thread and the transverse shoulder 42 (see Palone figure 2); a torque disk 52 having parallel planar faces spaced apart by an axial distance and the torque disk 52 being of different material than the pin ends 44, where the spacing between the pin ends 44 and the shoulders 42, and the axial distance between torque disk 52 faces are selected such that, with thread makeup to an operative tightness, the end

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regions of the coupling are in compression coextensive with the pin neck regions and in

tension coextensive with the torque disk 52, and pressure and frictional contact are

maintained between the pin ends 44 and torque disk 52 and the end walls of the coupling

40 and the pin shoulders 42 (see Palone figure 2; McCullough figures 1, 5, 6).

- iv. The combination of Palone and McCullough does not explicitly disclose the proportions of the sucker rod connection; however, an end face that deviates less than about 0.0005 inches from an end face plane, and faces deviating from a plane by less than about 0.0005 inches are within the scope of Palone's disclosure. Further, applicant is reminded that it has generally been recognized that the optimization of proportions in a prior art device is a design consideration within the skill of the art. In re Reese, 290 F.2d 839, 129 USPQ 402 (CCPA 1961).
- v. Therefore, it would have been obvious to one with ordinary skill in the art at the time the invention was made to optimize the proportion of the sucker rod connection of McCullough for deviations less than about 0.0005 inches as such practice is a design consideration within the skill of the art.

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shoulders 42.

f. Claim 28. The combination of Palone and McCullough, as applied above, includes a connection for sucker rods 36 used in pumping installations in oil wells, comprising a sleeve coupling 40 with interior counter bores at each end region and with an interior female threaded surface 40A, 40B between the counter bores and dimensioned in accordance with API or manufacturer's specifications and having end walls of given radial dimension and axial dimension; a pair of sucker rod pin ends 44, each threaded into the coupling 40 from a different end, each of the pin ends 44 having a male threaded end portion with an end face transverse to the longitudinal axis of the rod 36, a transverse shoulder 42 spaced from the end face plane by a pre-stress dimension, and an undercut pin neck between the root of the male thread and the transverse shoulder 42, and a torque disk 52 having parallel planar faces spaced apart by a predetermined axial distance between the torque disk 52 faces selected such that with thread makeup to an operative penetration in the coupling 40, the end regions of the coupling 40 are in compression coextensive with the pin neck regions and the center region of the coupling is in tension coextensive with the torque disk 52, and a compressive force and frictional contact are maintained between the pin ends 44 and the end walls of the coupling 40 and the

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i. McCullough does not explicitly disclose the proportions of the sucker rod connection; however, an end face that deviates less than about 0.0005 inches from a nominal end face plane is within the scope of McCullough's disclosure.

Further, applicant is reminded that it has generally been recognized that the

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optimization of proportions in a prior art device is a design consideration within the skill of the art. <u>In re Reese</u>, 290 F.2d 839, 129 USPQ 402 (CCPA 1961).

- ii. Therefore, it would have been obvious to one with ordinary skill in the art at the time the invention was made to optimize the proportion of the sucker rod connection of McCullough for deviations less than about 0.0005 inches as such practice is a design consideration within the skill of the art.
- g. Claim 29. The combination of Palone and McCullough, as applied above, includes a sucker rod coupling unit comprising a sleeve coupling 40 and two sucker rod pin ends 44 with predetermined dimensional criteria (see generally McCullough), and the pin ends 44 including pin neck areas and adjacent shoulders 42, and coupling unit further including a torque disk 52 between the pin ends 44, and being made up with torque or circumferential displacement methods to establish compressive contact forces between the pin end shoulders 42 and coupling 40 end areas and pin thread end areas and the torque disk 52, and tension forces in pin neck areas and in the mid region of the sleeve coupling 40; said induced forces imparting a pre-stress into the made up coupled unit at a degree calculated so as to be higher for each sucker rod size and material than any stresses induced by future operating loads.
 - i. Neither Palone, nor McCullough, specifies how the sucker rod coupling will function under certain induced forces. However, it is well established that a recitation with respect to the manner in which an apparatus is intended to be employed, *i.e.*, a functional limitation, does not impose any structural limitation upon the claimed apparatus which differentiates it from a prior art reference

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disclosing the structural limitations of the claim. In re Pearson, 494 F.2d 1399, 181 USPQ 641 (CCPA 1974); In re Casey, 370 F.2d 576, 152 USPQ 235 (CCPA 1967); In re Otto, 312 F.2d 937, 136 USPQ 458 (CCPA 1963). Furthermore, under the principles of inherency, if a prior art device, in its normal and usual operation, would necessarily perform the function claimed, then the function claimed will be considered to be anticipated by the prior art device. Since the prior art device comprises all of the applicants claimed structural limitations, it can be assumed the device will inherently function in a like manner regardless of whether the prior art reference explicitly discusses such capacity for performing the recited function. In re King, 802 F.2d 1324, 231 USPQ 136 (Fed. Cir. 1986).

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h. Claim 30. The combination of Palone and McCullough, as applied to claim 29 above, further inherently includes dimensions such that when made up with either a torque or circumferential displacement method it establishes a pre-stress level in the unit that eliminates detrimental relative movement between the three-combined parts approaching or at the microstructure level of the materials used in the parts.

In re Ludtke, 441 F.2d 660, 169 USPO 563 (CCPA 1971).

Response to Arguments

10. Applicant's arguments, see paper no. 9 pages 5-15, filed 05 February 2003, with respect to the rejection(s) of claim(s) 1, 2, 5, 15, and 29-30 under 102(b) and claims 18 and 28 under 103(a) have been fully considered and are persuasive. Therefore, the rejection has been withdrawn. However, upon further consideration, a new ground(s) of rejection is made in view

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of McCullough. In response to Applicant's argument that "Palone...was only concerned with

using an embedded electrical heating circuit along the length of a sucker rod string to hear a high

viscosity oil as it is pumped" and is "completely irrelevant to the present state of the art as to the

improvement of couplings themselves and the reduction of fatigue life" (paper no. 9, page 10, 1st

full paragraph), the Examiner acknowledges that Palone does not teach a connection directed to

reduction in fatigue life but does in fact show and disclose the structure of a common sucker rod

connection. Because Palone does not explicitly disclose any compressive and tensile

prestressing, however, the argument is persuasive in this regard. McCullough is cited for such

teaching.

11. Applicant's additional arguments with respect to claims 1, 2, 5, 15, 18, and 28-30 have

been considered but are moot in view of the new ground(s) of rejection.

Conclusion

12. The prior art made of record and not relied upon is considered pertinent to applicant's

disclosure. The following patents are cited to further show the state of the art with respect to

sucker rod connections:

U.S. Patent 5,967,691 to Lancelot, III

U.S. Patent 3,729,219 to Crane

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13. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ryan M Flandro whose telephone number is (703) 305-6952.

The examiner can normally be reached on 8:30am - 5:30pm Mon-Fri.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Lynne H Browne can be reached on (703) 308-1159. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9326 for regular communications and (703) 872-9327 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-1113.

RMF May 5, 2003

Lynne H. Browne
Supervisory Patent Examiner
Technology Center 3670

gres Builder for